

Our reference: HGM-103-A

## REAR GRIP APPARATUS FOR A PERSONAL WATERCRAFT

### CROSS-REFERENCE TO RELATED APPLICATIONS

[001] The present application claims priority under 35 U.S.C. 119, based on Japanese patent application No. 2002-264610, filed September 10, 2002.

### BACKGROUND OF THE INVENTION

#### 1. Field of the invention

[002] The present invention relates to a rear grip apparatus for a personal watercraft. More particularly, the present invention relates to a two-piece rear grip apparatus for a personal watercraft that allows a passenger, seated in the rear of the watercraft, to hold securely to the watercraft during movement thereof.

#### 2. Description of the Background Art

[003] A personal watercraft is known as a small size craft that is constructed and arranged to glide on the surface of a sea or lake. Many jet skis and other different types of personal watercraft are known and are commercially available. One example of a personal watercraft is described in Japanese Laid-Open Patent No. Hei 9-281132. A limited number of rear grips for personal watercraft are known and commercially available.

[004] According to a conventional rear grip apparatus for a personal watercraft, the entire rear grip is formed as a unitary member, such as the rear grip apparatus described in Japanese Patent Laid-open No. Hei 9-281132 (page 4, FIG. 8).

[005] FIG. 8 is a schematic view of a conventional prior art grab bar for a small watercraft,

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and is a copy of FIG. 8 of Japanese Patent Laid-open No. Hei 9-281132.

- [006] The conventional grab bar 50 of Figure 8 is disposed on a rear seat, and may be grasped by a passenger seated on the rear seat.
- [007] The conventional grab bar 50 is integrally formed from a single material, and may be made from die-cast aluminum, from an aluminum alloy, or from a cast resin.
- [008] The conventional grab bar 50 includes an outer side wall 50a and an inner side wall 50b, formed integrally with the outer side wall 50a, such that it extends in a downwardly bent configuration from an upper end of the outer side wall 50a.
- [009] Although the prior art grab bars are useful for their intended purposes, a need still exists for an improved rear grip apparatus for a personal watercraft. In particular, there is a need for an improved rear grip apparatus which allows fine detail work to be cast into part of the apparatus, and which can be efficiently manufactured, to reduce the production cost.

#### SUMMARY OF THE INVENTION

- [0010] In order to achieve the object described above, in a first embodiment of the invention, a rear grip apparatus is provided for a personal watercraft having a deck and a seat on the deck. The rear grip is provided for placement in back of the seat, to allow grasping thereof by a passenger. The grip apparatus, according to the first embodiment hereof, includes a body member having a U-shaped or an H-shaped cross-sectional shape, and including a sculpted recessed portion opening upwardly.
- [011] The grip apparatus according to the invention also includes a grip face member which is a separate piece from the body member, and which is removable therefrom. In the first embodiment, the grip face member is provided in the form of a cover for installation on the

sculpted recess from above. Also in this first embodiment, the body member and the grip face member are formed from a resin, or a castable plastic material.

[012] The rear grip is formed in a two-piece configuration, as noted, including a body member and a grip face member. As a result, the body member and the grip face member can be formed by a molding method other than blow molding, such as, for example, compression molding or injection molding. Accordingly, the rear grip apparatus according to the invention can be made at a reduced production cost.

[013] According to a second embodiment of the invention, the rear grip apparatus for a personal watercraft includes a grip face member which is an injection molded plastic article, having slip-resistant textured irregularities formed at a portion thereof which is provided to be contacted by the palm of a user's hand.

[014] Even if the slip-resistant textured irregularities formed on the rear grip apparatus include fine detail work, such fine detail configuration can be accurately and reproducibly transferred from the mold surface of a metal mold under pressure during injection molding. Accordingly, desired fine detail work can be effectively applied to the grip face member.

[015] For a more complete understanding of the present invention, the reader is referred to the following detailed description section, which should be read in conjunction with the accompanying drawings. Throughout the following detailed description and in the drawings, like numbers refer to like parts.

#### BRIEF DESCRIPTION OF THE DRAWINGS

[016] FIG. 1 is a side elevational view of a personal watercraft, which employs a rear grip apparatus according to a selected illustrative embodiment of the present invention.

[017] FIG. 2 is an exploded view of the rear grip apparatus according to the selected

embodiment of the present invention.

[018] FIG. 3 is a top plan view of the rear grip apparatus according to the selected embodiment of the present invention.

[019] FIG. 4 is a sectional detail view taken along line 4-4 of FIG. 3.

[020] FIG. 5 is a sectional detail view taken along line 5-5 of FIG. 3.

[021] FIG. 6 is a sectional detail view taken along line 6-6 of FIG. 3.

[022] FIG. 7 is a sectional detail view taken along line 7-7 of FIG. 3.

[023] FIG. 8 is a schematic view of a conventional prior art grab bar for a small watercraft.

#### **DETAILED DESCRIPTION OF THE INVENTION**

[024] FIG. 1 is a side elevational view of a personal watercraft, which includes a rear grip apparatus according to a selected illustrative embodiment of the present invention. The personal watercraft 10 includes a craft body 11 formed from a hull 12 and a deck 13 joined above the hull 12. The personal watercraft 10 also includes a steering handle member 14 disposed at a substantially central position of the deck 13, a seat 15 provided rearwardly of the steering handle member 14 on the deck 13, and a fuel tank 16.

[025] The watercraft 10 is powered by an engine 17 attached to the center of the hull 12, with an impeller 21 attached to the engine 17 through a drive shaft 18.

[026] The watercraft 10 also includes a rear grip apparatus 22 disposed rearwardly of the seat 15, to provide a secure handle for a rear passenger to hold while the watercraft is in motion.

[027] The rear grip apparatus 22 includes a body member 23 for securing to an upper surface of the deck 13, and a grip face member 24 for attaching to the body member 23.

[028] FIG. 2 is an exploded view of the rear grip apparatus according to the selected

embodiment of the present invention. FIG. 2 shows the body member 23 of the rear grip apparatus 22, the grip face member 24 which fits nestingly into an opening formed in the top of the body member, and a plurality of screws 25 and 26, for securing the grip face member 24 and the body member 23 together.

[029] In the depicted embodiment, the body member 23 is a molded article formed from a castable plastic or resin. The body member 23 has a generally U-shaped section or an H-shaped cross-sectional shape, including a sculpted recessed portion 28. The sculpted recessed portion 28 has an opening 27 formed in the top portion thereof, as shown.

[030] The sculpted recessed portion 28 has a plurality of through holes 32 formed in a bottom 31 thereof for allowing the screws 25 to extend therethrough from below, and also has additional holes 33, 33 formed in the bottom 31 thereof, for receiving the screws 26, 26 screwed therein from above, as shown. Reference numerals 34 denote larger holes, for receiving attachment bolts (not shown) therethrough when the body member 23 is secured to the deck side.

[031] The grip face member 24 is a molded article made of a resin and molded in the form of a cover, so that it can be fitted into the opening 27 in the sculpted recessed portion 28 of the body member 23 from above. As noted, the grip face member fits nestingly inside the opening 27 of the body member.

[032] Further, the grip face member 24 may be injection molded, with slip-resistant textured irregularities 36 formed at portions thereof which are intended to be contacted by the palm of a user's hand when the user grabs the grip apparatus 10. The textured irregularities 36 provide purchase for a user's hand, may have any one of a variety of shapes or patterns, and may include fine detail work. The textured irregularities are preferred to be three-dimensional.

[033] FIG. 3 is a top plan view of the rear grip apparatus according to the selected

embodiment of the present invention. FIG. 3 shows a state wherein the grip face member 24 is attached to the sculpted recessed portion 28 of the body member 23 by means of the screws 25 and 26, and shows that the slip-resistant textured irregularities 36 are formed on the surface of the grip face member 24.

[034] A plurality of integral hollow tubular boss portions 37 are formed on the underside of the grip face member 24, to receive screws 25 therein from below, as shown in Figures 3 and 5.

[035] A review of the drawing in Figure 6 will show that some of the screws 26 pass downwardly through selected holes in the grip face member and are embedded pointing downwardly in the body member, and other screws 25 pass upwardly through other selected holes 32 formed through the body member 23, and are embedded, pointing upwardly, in the tubular boss portions 37 of the grip face member 24.

[036] Figure 3 shows clearly that the body member 23 includes a generally U-shaped rail portion 40 which includes the sculpted recessed portion 28 therein, and a bridge portion 41 connecting opposed legs of the rail portion 40, to define a generally A-shaped member. The bridge portion 41 is provided to strengthen and reinforce the rail portion 40.

[037] In contrast, the grip face member 24 is generally U-shaped, following the contours of the rail portion 40, as shown.

[038] FIG. 4 is a sectional detail view taken along line 4-4 of FIG. 3. FIG. 4 shows the body member 23 molded with a U-shaped cross-sectional shape, including the sculpted recessed portion 28, which has the opening 27 on the top thereof. Figure 4 also shows that the slip-resistant textured irregularities 36 are formed at portions of the surface of the grip face member 24 intended for contact by the palm of a user's hand. The cross-sectional view of the grip face member 24 in Figure 4 shows that it has integrally formed reinforcing ribs 38, 39 extending

downwardly at opposite side edges thereof, to provide strength and reinforcement.

[039] Since the rear grip apparatus 22 is configured such that the slip-resistant textured irregularities 36 are formed at portions of the grip face member 24 which the palm of the hand is intended to contact in this manner, the hand is less likely to slip on the grip face member 24, and may readily grasp the grip face member 24.

[040] The locations of the grip face member 24 are so shaped that they have a U-shaped section and simultaneously have a groove width that tapers inwardly as it descends toward the bottom of the opening 27. Consequently, the surface of the grip face member 24 can be held in an offset-free state.

[041] FIG. 5 is a sectional detail view taken along line 5-5 of FIG. 3. FIG. 5 shows that the body member 23 is molded with a substantially U-shaped cross-sectional shape, including the sculpted recessed portion 28 with has the opening 27 opening upwardly. The body member 23 also has the holes 32 formed in the bottom 31 thereof, for allowing the screws 25 to extend upwardly therethrough such that the grip face member 24 is secured by screwing the screws 25 into the boss portions 37 from below, as shown.

[042] FIG. 6 is a sectional detail view taken along line 6-6 of FIG. 3. FIG. 6 shows the body member 23 molded with an H-shaped cross-sectional shape and including the sculpted recessed portion 28, which has the opening 27 opening upwardly, and the grip face member 24 is secured by means of the screws 25. Further, FIG. 6 shows that the slip-resistant textured irregularities 36 are formed at portions of the surface of the grip face member 24 which the palm of the hand is intended to contact.

[043] Since the rear grip apparatus 22 includes the body member 23, grip face member 24, and screws 25 in this manner, molded articles according to the present invention may be molded

from a resin by a molding method other than blow molding such as, for example, compression molding or injection molding. Accordingly, reduction of the production cost for a rear grip can be anticipated.

[044] Further, since the grip face member 24 is an injection molded article and has the slip-resistant textured irregularities 36 formed at portions thereof to contact the palm of a user's hand, even where the textured irregularities 36 to be formed on the rear grip apparatus 22 have a fine detail configuration, the fine detail can be reliably and accurately transferred from the mold surface to the finished part due to the pressure applied during injection molding. Accordingly, fine detail work can be applied to the grip face member 24. The range of the slip-resistant textured irregularities 36 is not limited particularly.

[045] FIG. 7 is a sectional detail view taken along line 7-7 of FIG. 3. FIG. 7 shows the grip face member 24 provided in the form of a cover, which has been fitted on the sculpted recessed portion 28 of the body member 23 and secured to the body member 23 with a screw 26 extending downwardly through the grip face and into a hole 33 formed in the body member.

[046] It is to be noted that the sculpted recessed portion 28 presented in the embodiment of the present invention may have any sectional shape.

[047] Further, the interface where the body member 23 and the grip face member 24 contact one another may be positioned at any depth on the body member.

[048] According to claim 1, the rear grip for a personal watercraft includes a body member of a U-shaped section or an H-shaped section having a sculpted recessed portion opening upwardly, and a grip face member in the form of a cover for being fitted on the sculpted recess from above, and the body member and the grip face member are both molded articles of a resin. Therefore, the body member and the grip face member can be formed from molded articles

molded by a molding method of a resin other than blow molding such as, for example, compression molding or injection molding. Accordingly, reduction of the production cost for a rear grip can be anticipated.

[049] According to claim 2, the grip face member is an injection molded article and has slip-resistant textured irregularities formed at a portion thereof at which the palm of the hand is to contact. Therefore, even if the configuration of the slip-resistant textured irregularities to be formed on the rear grip is set to a fine configuration, the fine configuration can be transferred from the mold surface of a metal mold by a pressure upon injection molding. Accordingly, desired fine working can be applied to the grip face member.

[050] Although the present invention has been described herein with respect to a limited number of presently preferred embodiments, the foregoing description is intended to be illustrative, and not restrictive. Those skilled in the art will realize that many modifications of the preferred embodiment could be made which would be operable. All such modifications, which are within the scope of the claims, are intended to be within the scope and spirit of the present invention.